Converting Surplus

Converting Surplus Transmitters for Novice Use

War-surplus radio equipment, available in many radio stores, is a good source of radio parts. Some of the transmitters and receivers can be made to operate in the amateur bands with little or no modification. It would be hard to find a more economical way for a Novice to get started on 40 or 80 meters than by adapting a normally-v.f.o.-controlled surplus "Command Set" to crystal control.

The "Command Sets" are parts of the SCR-274N and AN/ARC-5 equipments, transmitters and receivers designed for use in military aircraft. The two series are substantially identical in circuit and construction. Of the transmitters, two are of particular interest to the Novice. These are the BC-696 (part of 274N) or T19 (ARC-5) covering 3 to 4 Mc., and the BC-459 or T22, 7 to 9.1 Mc. The transmitter circuit consists of a 1626 triode variable-frequency oscillator that drives a pair of 1625s in parallel, which for Novice use can be run at 75 watts input. In addition to the 1626 and 1625s the transmitters include a 1629 magic-eye tube, which was used as a resonance indicator with a crystal for checking the dial calibration. The tubes have 12-volt heaters connected in series-parallel for 24-volt battery operation. The BC-696 and 459 are available from surplus dealers at prices ranging from five to fifteen dollars each, depending on condition.

Several methods have been described for converting the transmitters to crystal control for Novice use, but most of them didn't take into consideration the reconversion required to change back to v.f.o. when the Novice became a General-Class license holder.

In the modification to be described, the Novice requirement for crystal control is met by using a separate crystal-controlled oscillator. The output of the external oscillator is fed into the transmitter through a plug that fits into the 1626 oscillator socket. The 1626 is not used. The transmitter modifications are such that when it is desired to restore the transmitter to v.f.o. operation the external oscillator is unplugged and the 1626 is put back in its socket. No wiring changes are needed to go from crystal control to v.f.o.

In addition to the external oscillator, a power supply is required for the oscillator and transmitter (Fig. 6-90), and certain wiring changes are

needed to make the transmitter itself suitable for amateur use. These changes consist primarily of removing two relays, changing the tube heater circuit for operation on 12 volts instead of 24 volts, and the addition of a power plug.

Transmitter Modifications

The 80- and 40-meter transmitters are practically identical except for frequency range, and the modifications are the same in both. Remove the top cover and bottom plate. Remove the tubes and crystal from their sockets so there will be no danger of breaking them as you work on the transmitter. If the sockets are not marked by tube types, mark them yourself so you'll know which tube goes where.

The following modifications are required:

 Remove the antenna relay (front panel) and control relay (side of chassis) and unsolder and remove all wires that were connected to the relays with the exception of the wire going to Pin 4 on the oscillator socket.

Remove the wire-wound resistor mounted on the rear wall of the transmitter.

 Unsolder the wire from Pin 7 of the 1629 socket and move it to Pin 2. Ground Pin 7.

4) Unsolder the wires from Pin 1 of the 1625 closest to the drive shaft for the variable capacitors and solder the wires to Pin 7. Run a lead from the same Pin 1 to the nearest chassis ground.

5) Unsolder all leads from the power socket at the rear of the chassis and remove the socket. The socket can be pried off with a screwdriver.

6) Unsolder the end of the 20-ohm resistor (red-black-black) that is connected to Pin 4 on the oscillator socket and connect it to Pin 6

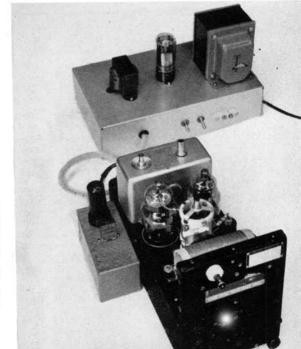


Fig. 6-90—The complete Novice setup, in this case using the 80-meter (BC-457) transmitter. Note the key jack at the lower-left corner of the transmitter panel. The crystal oscillator is connected to the transmitter oscillator-tube socket with a short length of cable terminating in an octal plug. A small notch should be cut in the transmitter cover to provide clearance for the cable when the cover is installed.

The power transformer, rectifier, and choke are mounted on top of the power-supply chassis at the rear, and the control switches are mounted on the wall as shown.

Re:maining components are underneath.

6-HIGH-FREQUENCY TRANSMITTERS

of the calibration crystal socket. There is also a lead on Pin 4 that was connected to the keying relay; connect this lead to the nearest chassis ground point.

 Mount an octal socket (Amphenol 78-RS8) in the hole formerly occupied by the power socket.
 Install a solder lug under one of the nuts holding

the socket mounting.

Wire the octal socket as shown in Fig. 6-91. One of the leads unsoldered from the original power socket is red with a white tracer. This is the B+ lead for the 1625s. The yellow lead is the screen lead for the 1625s and the white lead is the heater lead. Although the manuals covering this equipment specify these colors, it's safer not to take them for granted; check where each lead actually goes before connecting it to the new power socket. The lead from Pin 1 on the power socket to Pin 6 on the calibration-crystal socket is the oscillator plate-voltage lead. The leads from Pins 7 and 8 on the power plug to Pins 1 and 6 on the oscillator socket are new leads to carry power to the external crystal-controlled oscillator. The lead from Pin 4 of the power socket to Pin 2 on the 1629 (resonance indicator) socket is the 12volt heater lead.

9) Mount a closed-circuit phone jack at the lower left-hand corner of the front panel. Connect a lead from the ungrounded phone jack terminal to Pin 6 (cathode) of either of the 1625 sockets. This completes the modification.

Crystal-Controlled Oscillator Details

The external crystal-controlled oscillator circuit, shown in Fig. 6-92, uses a 6AG7 in the gridplate oscillator circuit. Either 80- or 40-meter crystals are required, depending on the band in use, A tuned plate circuit is not required in the oscillator; it was found that more than adequate grid drive could be obtained with the setup as shown.

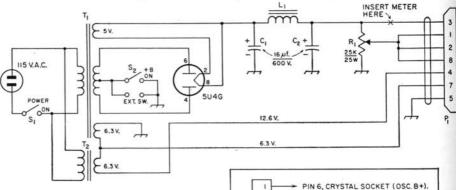
Output from the oscillator is fed to the transmitter through an 8-inch length of RG-58 coax cable. The cable is terminated in an octal plug, P_2 , which is plugged into the oscillator tube socket in the transmitter. Power for the external oscillator is obtained through this socket.

The crystal-controlled oscillator is built in and on a $4 \times 2 \times 2\frac{3}{4}$ -inch aluminum box. The tube and crystal sockets are mounted on top of the box and the remaining components inside. Layout of parts is not particularly critical but the general arrangement shown in Figs. 6-90 and 6-93 should be followed to insure good results.

In the completed setup, oscillator and amplifier, the cathodes of the 1625s are keyed and the crystal oscillator runs continuously during transmissions. It is thus necessary to turn the oscillator off during standby periods, and this is accomplished by opening the B-plus switch on the power supply. This method is used in preference to keying the oscillator and amplifier simultaneously because keying the oscillator is likely to make the signal chirpy. With amplifier keying the signal is a real T9X.

Power Supply

Fig. 6-91 shows the circuit of the power supply, which uses a 5U4G rectifier and a capacitor-input filter. The power transformer, T_1 , is a type made by several manufacturers. To obtain the necessary 12.6 volts for the heaters, a 6.3-volt filament transformer is connected in series with the 6.3-volt winding on T_1 . This setup also will provide 6.3 volts for the heater of the 6AG7. Current requirement for the 6AG7 heater is 0.65 amp. and for the 1625s, 0.9 amp. total.



2

4

5

6

7

8

J

Fig. 6-91 — Circuit diagram of power socket and power supply.

C₁, C₂—16-µf., 600-volt electrolytic (Sprague TVA-1965, Aerovox PRS).

J₁—Octal socket (Amphenol 78-RS8).

L₁—1- to 2-hy., 200-ma. filter choke, TV replacement type (Stancor C2325 or C2327, or equivalent).

P₁—Octal cable plug (Amphenol 86-PM8).

R₁—25,000 ohms, 25 watts, with slider.

S₁, S₂—Single-pole, single-throw toggle switch.

T₁—Power transformer, i00 volts center-tapped, 200 ma.; 5 volts, 3 amp.; 6.3 volts, 6 amp. (Knight 61G414, Triad R-21A, or equivalent).

T2—Filament transformer, 6.3 volts, 3 amp. (Triad F+16X, Knight 62-G-031, or equivalent).

CONNECTIONS TO

PIN 5 1625 SOCKET (SCREEN).

PIN 2 1629 SOCKET (12.6 V.A.C.)

PIN 6 1626 SOCKET (6.3 V.A.C.).

PIN I 1626 SOCKET (XTAL OSC. B+).

PLATE LEAD OF 1625s

CHASSIS GROUND

NO CONNECTION.

Converting Surplus

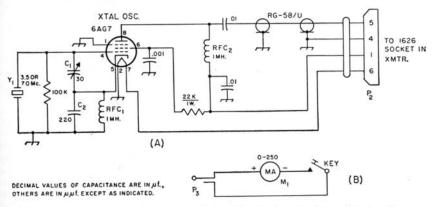


Fig. 6-92—(A) Circuit diagram of external crystal-controlled oscillator. Unless otherwise specified, resistances are in ohms, resistors are ½ watt. The 0.01- and 0.001-μf. capacitors are disk ceramic. (B) Method of connecting the milliammeter in series with the key.

 C_1 -3-30- $\mu\mu$ f. trimmer.

C2-220-µµf. fixed mica.

MI-0-250 d.c. milliammeter.

P2-Octal plug, male (Amphenol 86-PM8).

P₃—Phone plug.

RFC₁, RFC₂—1-mh. r.f. chokes.

Y1-3.5- or 7-Mc. Novice-band crystal, as required.

To turn off the plate voltages on the transmitter during stand-by periods, the center tap of T_1 is opened. This can be done in two ways; by S_2 , or by a remotely-mounted switch whose leads are connected in parallel with S_2 . A two-terminal strip is mounted on the power-supply chassis, the terminals being connected to S_2 which is also on the chassis. The remotely-mounted switch can be installed in any convenient location at the operating position. A single-pole, single-throw switch can be used for this purpose or, if desired, a multicontact switch can be used to perform simultaneously this and other functions, such as controlling an antenna-changeover relay.

The high-voltage and heater leads are brought out in a cable to an octal plug, P_1 , that connects to J_1 on the transmitter. The length of the cable will, of course, depend on where you want to install the power supply. Some amateurs prefer to have the supply on the floor under the operating desk rather than have it take up room at the operating position.

The supply shown here was constructed on a $3 \times 6 \times 10$ -inch chassis. The layout is not critical, nor are there any special precautions to take during construction other than to observe polarity in wiring the electrolytic capacitors and to see that the power leads are properly insulated. Never have P_1 unplugged from J_1 when the power supply is turned on; there is danger of electrical shock at several pins of P_1 . Interchanging the inserts of P_1 and J_1 will remove this hazard.

When wiring P_1 don't connect the B-plus lines to Pins 2 or 3, the amplifier plates and screens, at first. It is more convenient to test the oscillator without plate and screen voltages on the amplifier.

When the supply is completed, check between chassis ground and the 12.6-volt lead with an a.c. voltmeter to see if the two 6.3-volt windings are connected correctly. If you find that the voltage is

zero, reverse one of the windings. If you don't have an a.c. meter you can check by observing the heaters in the 1625s. They will light up if you have the windings connected correctly. Incidentally, leave B plus off, by opening S_2 , for this check.

Next, set the slider on the bleeder resistor, R_1 , at about one-quarter of the total resistor length, measured from the B-plus end of the bleeder. Be sure to turn off the power when making this adjustment. With the tap set about one-quarter of the way from the B-plus end of the bleeder the oscillator plate and amplifier screen voltages will be approximately 250 volts.

Testing the Transmitter

A key and meter connected as shown in Fig. 6-92 are needed for checking the transmitter. When P_3 is plugged into the jack in the transmitter it will measure the cathode current of the 1625s. The cathode current is the sum of the plate, screen and control-grid currents. Some amateurs prefer to install the meter in the plate lead so it reads plate current only. This can be done by opening the B-plus line at the point marked "X" in Fig. 6-91, and inserting the meter in series with the line. However, unless more than one meter is available, don't install it in the power supply setup in this way until after the tests described below have been made.

Insert the external oscillator plug, P_2 , into the 1626 socket and connect P_1 to the transmitter. Plug P_1 into the key jack on the front panel of the transmitter. With S_2 open, turn on the power and allow a minute or two for the tubes to warm up. Next, close the center-tap connection, S_2 , on the power transformer. Set the transmitter dial to the same frequency as that of the crystal in use and close the key. A slight indication of grid current should show on the meter. There is no plate or screen current because

6-HIGH-FREQUENCY TRANSMITTERS

there are no screen or plate voltages on the amplifier. If no grid current is obtained, adjust C_1 to the point where grid current shows, or try another crystal.

The next step is to peak the amplifier grid circuit — that is, the 1626 v.f.o. tank — for maximum grid-current reading. The v.f.o. trimmer capacitor is in an aluminum box on the top of the chassis at the rear. There is a ½-inch diameter hole in the side of the box; loosen the small screw visible through this hole, thus unlocking the rotor shaft of the trimmer capacitor. Move the rotor-arm shaft in either direction, observing the meter reading, and find the position that gives the highest reading. This should be something more than 10 ma.

Now connect the plate and screen voltage leads to P_1 . Be sure to turn off the power supply before making the connections!

The first test of the rig should be with a dummy load; a 115-volt, 60-watt light bulb can be used for this purpose. The lamp should be connected between the antenna terminal and chassis ground. However, to make the lamp take power it may be necessary to add capacitance in parallel with it. A receiving-type variable capacitor having 250 $\mu\mu$ f. or more maximum capacitance will be adequate for the job.

Turn on the power and allow the tubes to warm up, but leave the key open. Set the antenna coupling control on the transmitter to 7 or 8, and set the variable capacitor connected across the dummy load to about maximum capacitance. Next, close the key and adjust the antenna inductance control for an increase in cathode current. Turn the frequency control for a dip in current reading. The indicated frequency will probably differ from that of the crystal in use, but don't worry about it.

Adjust the three transmitter controls, antenna inductance, antenna coupling, and frequency, along with the variable capacitor across the lamp load, until the lamp lights up to apparently full brilliance. The cathode current should be between 150 and 200 ma. With the transmitter fully loaded, adjust C_1 in the crystal oscillator so that the lamp brilliance just starts to decrease. This is the optimum setting for C_1 and it can be left at this setting, no further adjustments being required.

If a d.c. voltmeter is available, check the different voltages in the setup. Using the power supply

Fig. 6-93—This bottom view of the crystal oscillator shows the arrangement of components. Terminal strips are used for the cable connections and also as a support for C₁, the feedback capacitor.



shown here, the plate voltage on the 1625s is approximately 400 with the amplifier fully loaded. With the plate voltage on the oscillator and screen voltage on the 1625s adjusted to 250 volts (tap on R_1), the oscillator screen voltage is 160 volts. The oscillator takes approximately 30 ma. and the 1625 amplifier screens about 10 ma, when the amplifier is fully loaded.

Getting on the Air

To put the transmitter on the air it is necessary only to connect an antenna to the antenna post and connect a ground lead from the transmitter chassis to a water-pipe ground or to a metal stake driven in the ground. Almost any length of antenna will work, but for best results the minimum length should not be less than about ½ wavelength for the band in use. This is approximately 33 feet for 80 meters and 16 feet for 40 meters. It is of course better to make the antenna longer — and to be sure to get the far end as high as possible.

An output indicator will prove to be a handy device for knowing when power is actually going into the antenna. For this purpose use a 6.3-volt, 150-ma. dial lamp. Connect two leads, each about one foot long, to the shell and base of the bulb, respectively. Clip one lead to the antenna post and the other lead on the antenna wire two feet from antenna post. A small amount of power will go through the bulb and this will provide a visual indication of output. Follow the same tuning procedure as outlined above for the dummy antenna. If the bulb gets so bright that it is in danger of burning out, move the leads closer together to reduce the pickup.

It may be found that certain antenna lengths won't work — that is, the amplifier won't load — no matter where the antenna coupling and inductance are set. In such a case, connect a variable capacitor — like the one used with the lamp dummy — between the antenna post and the transmitter chassis. Adjust the capacitor and antenna inductance for maximum brilliance of the output indicator; this will be the best setting for the controls.

A superior antenna system uses a two-wire feeder system and an antenna coupler; examples are given in Chapters 13 and 14. If a coupler is used, the transmitter and coupler should be connected together with coax line. The inner conductor of the coax should be connected to the antenna terminal and the outer braid to the transmitter case, as close to the antenna terminal as possible. If desired, the antenna terminal can be removed and a coax fitting substituted.

When the coveted General Class ticket is obtained, it is only necessary to unplug the crystal oscillator, put the original tube back in the rig and move out of the Novice band.